



Experience, flexibility and quality time after time.

## Parenteral Drugs—Product Development and Clinical Manufacturing Phase I and II

SL Pharma Labs has experience in working with both large and small molecule focused clients that range from large, multi-national through virtual start-up organizations. The commonality across the client base from innovator drug companies through generic organizations is a desire for efficient collaborative support that is done on time and on budget every time.

Parenteral drug product development and clinical manufacturing services include:

- » pre-formulation and formulation development
- » analytical development and validation
- » microbiological development and validation
- » process development
- » sterilization and depyrogenation development and validation
- » container and closure compatibility and integrity testing
- » batch release, stability specifications and testing
- » lab-scale and feasibility batch manufacture
- » environmental monitoring
- » media fill
- » master batch records
- » clinical batch aseptic manufacturing
- » packaging and labeling
- » technology transfer
- » development of technical/regulatory documentation



SL Pharma Labs is located in the First State Industrial Park campus which is approximately 35 minutes from the Philadelphia International Airport and 5 minutes from the I-95 Newport exit in Delaware.

The facility houses formulation development, chemistry, microbiology and analytical laboratories, stability chambers, QA storage and clean rooms ranging from Class 100 – Class 100,000. SL Pharma Labs can handle cytotoxic compounds and Controlled Substances Schedules II through V. Additionally, the facility operates under cGMP and maintains a clean record with the FDA since the establishment of the company in 1997.

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