



Experience, flexibility and quality time after time.



## Analytical Development

SL Pharma Labs has experience in working with both large and small molecule focused clients that range from large, multi-national through virtual start-up organizations. The commonality across the client base from innovator drug companies through generic organizations is a desire for efficient collaborative support that is done on time and on budget every time.

Analytical development services include support during all phases of product and process development.

- » raw material testing
- » USP/EP compendial testing
- » commercial release and stability testing
- » forced degradation
- » analytical methods development, technologies and testing
- » ICH stability testing and storage for drug substances and finished products
- » methods development and validation
- » technology transfer
- » cleaning validation

SL Pharma Labs is located in the First State Industrial Park campus which is approximately 35 minutes from the Philadelphia International Airport and 5 minutes from the I-95 Newport exit in Delaware.



The facility houses formulation development, chemistry, microbiology and analytical laboratories, stability chambers, QA storage and clean rooms ranging from Class 100 – Class 100,000. SL Pharma Labs can handle cytotoxic compounds and Controlled Substances Schedules II through V. Additionally, the facility operates under cGMP and maintains a clean record with the FDA since the establishment of the company in 1997.

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